**Installing The HousePure Secure**

1. Unpack the HousePure Secure and become familiar with the parts. Included with the filter are: filter housing, filter cap with mounting bracket, filter change gauge (installed on unit), filter and spanner wrench.

   **NOTE:** The WI-HP-SECURE-1.50 includes mounting bolts.

   **RECIRCULATION PUMP WARNING:**
   
   FOR USE WITH NON-RECIRCULATING COLD (100°F MAX) WATER ONLY. 
   
   HOT WATER MUST NOT ENTER FILTER SYSTEM, OR DAMAGE MAY OCCUR. 
   
   If a recirculation pump is used, it must be installed downstream of the 
   
   HousePure Secure filter system.

2. Identify an appropriate mounting location adjacent to the tankless water heater. The HousePure Secure can be mounted either vertically or horizontally in both indoor and outdoor locations.

   **NOTE:** Horizontal installs require a support on the base of the filter housing (not included).

3. Route the cold water supply into the inlet side of the HousePure Secure unit. A shut-off valve (not included) is recommended for install prior to the inlet side for filter change convenience.

   **NOTE:** On plastic fittings, never use pipe sealant or pipe dope. Use PTFE thread tape only, pipe dope properties may deteriorate plastic.

   **NOTE:** The inlet side is designated by a flow direction arrow on the filter cap. The start of the arrow is the inlet and the end of the arrow is the outlet.

4. Connect the outlet side of the HousePure Secure unit into the cold inlet of the tankless water heater. Refer to the tankless water heater instructions for more information on tankless connections and start-up procedures.

5. Turn on the water supply slowly to allow housing to fill with water.

6. Depress the RED pressure release button on top of filter cap to release trapped air from the filter.

7. Check for leaks before leaving installation.

**To Change The Filter Cartridge**

1. Turn off water supply to filter.

2. Depress the RED pressure release button to relieve pressure in filter housing.

3. Unscrew housing using spanner wrench.

   **NOTE:** When opening filter housing to change cartridge, it is common for the O-ring/gasket to lift out of housing and stick to cap.

4. Remove used cartridge and discard. Rinse out housing and fill about 1/3 full with water. Add about 2 to 3 tablespoons of bleach and scrub thoroughly with a brush or sponge. Rinse thoroughly.

5. Remove O-ring/gasket from filter housing and wipe groove and O-ring/gasket clean. Lubricate O-ring/gasket with a coating of clean silicone grease. Place O-ring/gasket back in place and press O-ring down into the groove with two fingers.

   **NOTE:** This step is important to ensure proper filter seal. Make sure the O-ring is seated level in the groove.

   **CAUTION:** If O-ring/gasket appears damaged or crimped it should be replaced at this time. See your local dealer for replacement parts.

6. Insert a new cartridge into the filter housing making sure that it slides down over the filter housing stand-pipe.

7. Twist the filter housing onto the cap and hand tighten. **DO NOT OVER-TIGHTEN**. Make sure the cartridge slides over the cap stand-pipe.

8. Turn on the water supply slowly to allow housing to fill with water.

9. Depress the RED pressure release button to release trapped air from the filter.

10. Check for leaks before leaving installation.

**LIMITED LIFETIME WARRANTY - SEE REVERSE FOR DETAILS**

**CAUTION**

Read all instructions before using filter. Not for use with water that is biologically unsafe.

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