**HousePure® Soft**
Commercial Grade
Whole House
Water Softener

Part # WI-HP-SOFT-4

The Commercial Grade HousePure Soft is an excellent option for larger homes and businesses that require higher flow rate and/or more water softening capacity. With 96,000 grains per gallon capacity, this 4 cubic foot softener will handle the most demanding hard water applications.

The HP-Soft-4 has a 2” inlet and outlet, which can be bushed down to accept smaller pipe sizes if needed. The unit includes a commercial, 24VDC controller and a 2” metered valve.

Includes Installation Parts and Install/Owner’s Manual

**Valve Flow Rate:** 100 GPM  
**Effective System Flow Rate:** 40 GPM  
**Overall Dimensions (Including Brine Tank):** Width: 42” Height: 80” Depth: 40”  
Brine Tank will be 2” from the tank, and may be placed any distance from the tank  
**Rough in Dimension:** 67”  
**Filter Capacity:** 96,000 grains of hardness  
**Media:** 4-cubic feet, high capacity cation resin  
**Salt Capacity:** 750 lbs.  
**Operating Temperature Range:** 34°F to 110°F (Not appropriate for freezing temperatures.)  
**Pipe Size:** 2” inlet and outlet, 1” drain  
**Water Pressure Range:** 20 PSI to 75 PSI  
**Operating Voltage:** 24 VAC, 50/60 Hz, 120 VAC transformer included.  
**Water Quality:** Not for use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system

Helpful water softener facts:
For the salt tank, you can use sodium chloride or potassium chloride, but the two cannot be mixed. Softened water cannot be used for watering gardens, landscaping, or for irrigation.

The installation of a reverse osmosis drinking water system is recommended for persons with heart disease, hypertension, high blood pressure or a low sodium diet.

MAXIMUM recommended line pressure for this product is 75 PSI. Pressure above 75 PSI indicates the absence of a properly functioning water pressure regulator at the property. Excessive water pressure poses the risk of property damage to you. Problems due to excessive water pressure are NOT covered by this product’s warranty. BEFORE installation of any Water, Inc. product, confirm that water supply pressure does not exceed 75 PSI. Questions? Contact Water, Inc. Service Depart. at 800.222.WATER(9283)